

20. A method as set forth I claim 19, wherein the indexing means includes biasing means for maintaining controlled positioning of the reinforcement.

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21. A method as set forth in claim 20, wherein the biasing means includes a receiver disposed in a first aperture in the mold, said receiver including at one end a cylindrical portion having a bore for receiving the index pin disposed on the reinforcement and a base portion disposed at the opposite end, the receiver being
10 laterally displaceable within the aperture.

22. A method as set forth in claim 20, wherein the biasing means includes a spring disposed in a second aperture in the mold, the spring being perpendicularly disposed with respect to the cylindrical portion, whereby the spring radially biases the
15 receiver within the first aperture.